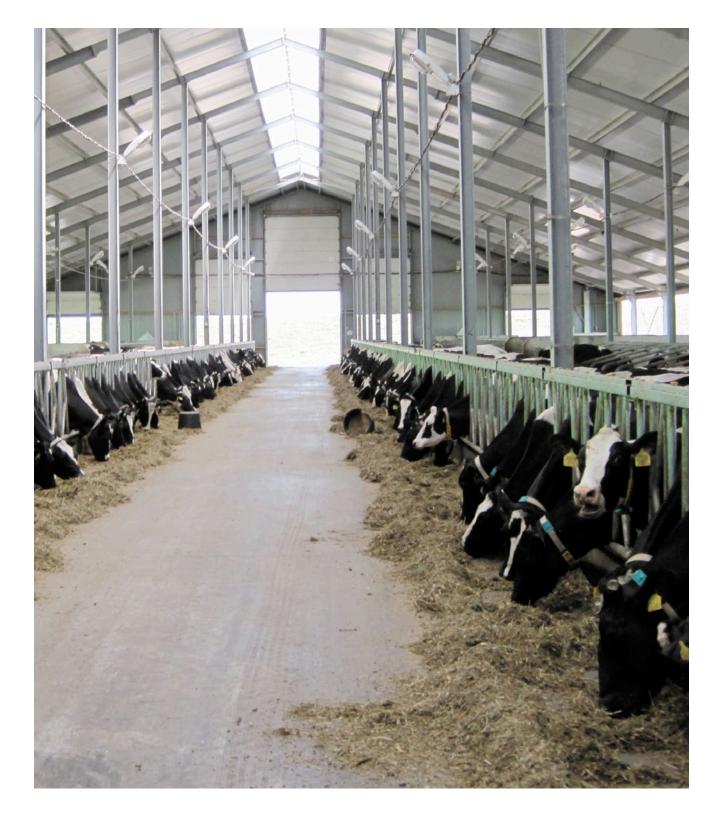


ADULTERATION SCREENING PACKAGE



Overview on targeted models, description of adulterant and limit of detection

| Contaminant | Description | Targeted LoD level (%) | MilkoScan LoD, % |
|-----------------------|---|---------------------------|---------------------|
| Added urea | Added to milk to increase the apparent Kjeldahl protein content. Added to milk to mask the density change when water is added. | 0.01-0.02 | 0.0250 |
| Ammonium sulphate | Added to milk to increase the apparent Kjeldahl protein content. Added to milk to mask the density change when water is added. | 0.005-0.01 | 0.0065 |
| Cyanuric acid | Appears when melamine is used for adulteration. | 0.001-0.003 | 0.0040 |
| Formaldehyde | Added to milk to disguise poor microbiological quality. | 0.07-0.08 | 0.0077 |
| Glucose | Added to milk to mask the density change when water is added. Similar to other carbohydrates in food. | 0.1-0.2 | 0.0480 |
| Hydroxyproline | Added to milk to increase the apparent Kjeldahl protein content. | 0.01-0.02 | 0.0131 |
| Maltodextrin | Added to milk to mask the density change when water is added. Similar to other carbohydrates in food. Not a well-defined chemical compound. | 0.4-0.6 | 0.0155 |
| Maltose | Added to milk to mask the density change when water is added. Similar to other carbohydrates in food. | 0.3-0.4 | 0.0390 |
| Melamine | Added to milk to increase the apparent Kjeldahl protein content. | 0.005-0.01 | 0.0074 |
| Sodium bicarbonate | Added to milk to disguise poor microbiological quality. | 0.03-0.05 | 0.0160 |
| Sodium carbonate | Added to milk to disguise poor microbiological quality. | 0.03-0.05 | 0.0060 |
| Sodium chloride | Added to milk to mask the density change when water is added. The water spectrum is slightly sensitive to its presence. | >1% | 0.0400 |
| Sodium hydroxide | Appears in milk due to insufficient rinse after cleaning of equipment. The water spectrum is slightly sensitive to its presence. | >1% | 0.0360 |
| Sodium nitrite | Added to milk to increase the apparent Kjeldahl protein content. | 0.002-0.005 | 0.0057 |
| Sorbitol | Added to milk to mask the density change when water is added. Similar to other carbohydrates in food. | 0.03-0.05 | 0.0250 |
| Sucrose | Added to milk to mask the density change when water is added. Similar to other carbohydrates in food. | 0.2-0.3 | 0.0219 |

Milk adulteration

- Milk is the second most commonly adulterated food (after olive oil)
- Definition: The action of making something poorer in quality by the addition of another substance
- May be unintentional (e.g. cleaning agent, substance from cows' diet) or intentional (e.g. increase volume, fat, protein content for economic gain)

Adulteration Screening using MilkoScan technology

- 1 untargeted model allows to detect any adulterant affecting FTIR spectrum; high limit of detection
- 16 targeted models, see table for details allowing to detect 16 different adulterations at low limit of detection
- Combination of untargeted and targeted models is the optimal solution for adulteration screening

Units and limit of detection

- Untargeted model: a score is given to estimate adulteration level
- Targeted models: the concentration of the adulterant is estimated in %
- Limit of detection (LoD): samples with results above the LoD are to be considered positive
- False-positives: Given the MilkoScan technology, it is expected that 0.1% of samples (meaning 1 out of 1000 samples) marked as positive are wrongly marked as such LoD could be adjusted to reduce the number of false-positive samples

Concept of working with adulteration screening package

- MilkoScan technology allows inexpensive and efficient screening for adulteration in milk:
 - Selection of positive samples for confirmatory tests
 - Tracking of specific milk producers to see whether they show positive on regular basis
- Additional information to milk processors to be able to produce safer dairy products, possibly with new quality label, and ISO 22000, IFS Food standard, HACCP concepts in general)









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