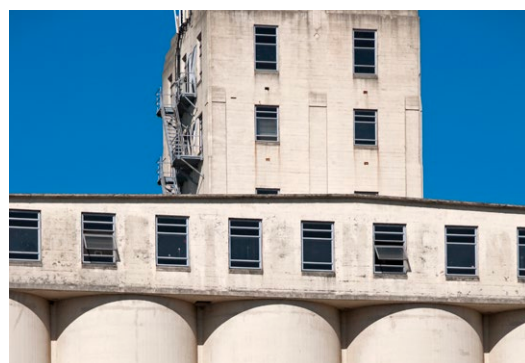


ProFoss™ 2

In-line process analysis in the flour milling and oilseed crushing industry



ANALYTICS BEYOND MEASURE

ProFoss™ 2 increases profit in flour milling and oilseed crushing with continuous analysis, directly in the process line without bypass.

Streamline your production with in-line analysis

Get complete control of your production with a continuous flow of real-time results. More accurate control of your production, such as monitoring ash content in flour milling, provides improved product consistency, reduced rework and energy savings.

Increase your profits from day one

Profit opportunities are waiting to be found in your production process whether you are milling flour or producing oilseed meal. For instance, you can use ProFoss 2 to control moisture levels or adjust the amount of hull contained in the meal in order to reach optimal protein content in your finished oilseed meal.

Improve your business with accurate control

The continuous flow of results provides full traceability, alerts if products are out of spec and enables you to deliver a consistent high product quality that meets the demands of your customers.

Product types

Flour, oilseed meal

Parameters

Protein, moisture, oil, ash, fibre

Technology

High resolution NIR diode array (DDA) technology installed directly into the process line without bypass or above open conveyor.

Installation

At raw material intake, after milling and sifting, product segregation and blending and at the final product stage.

Specifications

Measuring technology: Reflectance	
Analysis frequency	Real time: Average analysis time per result 2 - 3 seconds
Wavelength range	1100 - 1650 nm
Detector	InGaAs Diode Array
Spectral dispersion InGaAs Diode Array detector	1,1 nm/pixel
Process line interface	Sapphire; Diameter 45 mm, thickness 12 mm, with food grade FFPM O-ring seal
Product temperature	Max 150 °C (302 °F)
Product pressure	Production pressure < 21 bar (< 305 PSI). Shock pressure < 50 bar (< 725 PSI)

Technology	NIR technology	
Software package	ISIScan NOVA™ for instrument control	
Wavelength accuracy	< 0.5 nm	
Wavelength precision	< 0.02 nm	
Wavelength temperature stability	< 0.01 nm/ °C	
Spectral noise	< 60 micro AU	
Vibrations - require optical fiber fixation	0.4 Grms	
Ambient operating temperature	ProFoss™ 2 -5°C to 40°C (23 °F to 104 °F), cooling with a compressed air line allows use up to 65°C (149 °F)	ProFoss™ 2 Ex 0°C to 50 °C (32 °F to 122 °F)
Pressurised air – cooling (Amb. Temp. 45 - 65°C)	Cooling air Flow rate minimum 5 l/min, >99.9 % water free, >99.9 % free of oil and fine particles down to 0.3 µm	
Ambient humidity	< 90% RH	
Dimensions (W x D x H)	w x h x d = 420 x 420 x 135 mm (16.5 x 16.5 x 5.3 inches) + brackets to hold the unit	
Weight	25 kg (20 kg)	
Power supply	1 phase, 100-240 VAC (max ±10 % of the rated voltage), max. 40 VA, 50 - 60 Hz	
Cabinet / Housing materials	1.5 mm (lid 2.5mm) Stainless Steel EN 1.4301 (SS2333)	
Mechanical environment	Process control equipment	
Degree of protection	ProFoss™ 2: IP69*	ProFoss™ 2 Ex: IP6X
Approvals	ProFoss™ 2: CE	ProFoss™ 2 Ex: CE, ATEX, IECEx certified (Dust explosion approved)
Hygiene	3A hygiene certified	
Communication	KEPServerEX (Ethernet, Analogue Profibus/Profinet) to PLC/SCADA; FossManager™	
Network	High quality, shielded LAN cable; minimum category 5e. RJ 45 (IP 67) LAN connections	
Operation	Indoor use or outdoor shielded from rain and direct sunlight	

*IP69 is the highest protection for dust entering the unit. IP69 means protected against the effect of high-pressure water and/or steam cleaning high temperature.

FOSS

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